



COSTRUZIONE MACCHINE per CALZATURE – STAMPI – ATTREZZATURE – RICAMBI
SHOE MACHINERY – MOLDS – TOOLINGS – SPARE PARTS MANUFACTURING



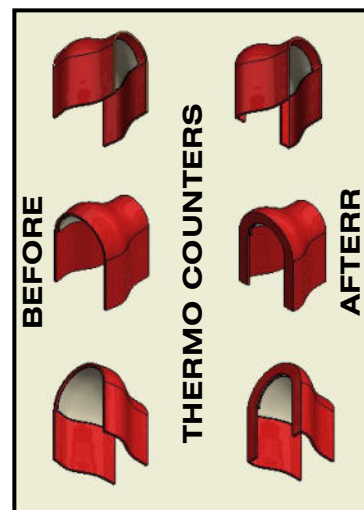
NORME  SAFETY RULES


MADE IN ITALY

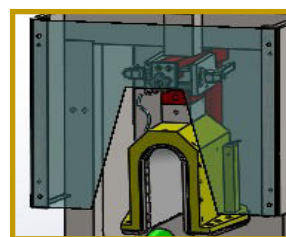
BACKPART MOLDING MCS ROTARY SYSTEMS

STRONG TECH SERIE

- MULTIFUNCTIONAL TOUCHSCREEN INDUSTRY 4.0
- ALU MOLD TOWARDS OPERATOR RAISING TO PAD
- MOULDS MADE ON SHAPE OF CUSTOMER'S LAST
- ADJUSTABLE AND INCLINABLE PINCERS
- QUICK PAD ADJUSTMENTS



OPTIONS FOR COLD STATIONS:



R44A
Universal
Air Inflatable
Pad



R44C
Rubber Pad



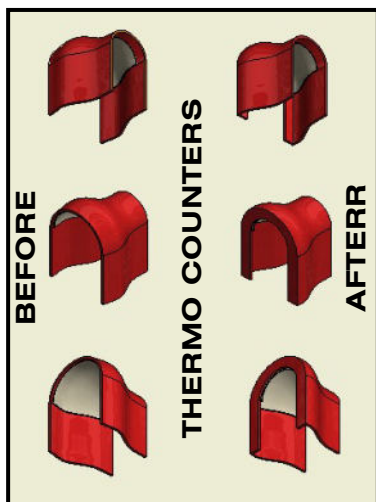
R44CF 4 REACTIVATING + 4 COLD STATIONS
with FLANGING SYSTEM

TYPES OF WORK :

FOR PREPARATION OF ANY TYPE OF UPPER, MACHINE IS INDICATED TO MANAGE UPPERS WITH THERMOPLASTIC OR THERMOADESIVE COATED COUNTERS. UPPERS CAN BE PRESHAPED BOTH IN CASE OF TRADITIONAL AGO LASTING THAN IN CASE OF STRING-LASTING OR (STROBEL STITCHING) FOR SPORT OR WORKING SHOES.

MACHINE CYCLE (HOT+ COLD version):

OPERATOR AFTER A FIRST LOADING ON ALL THE FOUR HEATED STATIONS, PROCEEDS WITH NORMAL SEQUENCE AS FOLLOWS: MOVES THE REACTIVATED UPPER FROM HEATED TO COOLED MOLD, PULLING PINCERS TENSION THE UPPER, A NEW UPPER IS LOADED ON HOT STATION, BY A COMMAND ROTATION OF 90° STARTS AND MOLDS CLAMP MAKING ON COLD STATION THE MOLDING CYCLE WITH HEEL MARGIN FLANGING (VERSIONS F, Y, I) AND REACTIVATION ON THE HOT STATION. DURING ALL THE ROTATION ON SECOND 90°, THIRD 180°, AND FOURTH 270° MOULDS ARE CLAMPED TO RELEASE ONLY AT 0° IN FRONT OF THE OPERATOR.



A-B-C

C-F



C-F-Y



C-I

VERSIONS	R44A	R44C	R44CF	R44CFY	R44CI
N° OF HOT REACTIVATING STATIONS	4	4	4	4	4
N° OF COLD MOLDING STATIONS	4	4	4	4	4
PINCERS on HOT & COLD STATIONS	X	X	X	X	X
RUBBER PAD on HOT REACTIVATING STATIONS	X	X	X	X	X
RUBBER PAD on COLD STATIONS	-	X	X	X	X
INFLATABLE AIRPAD on COLD STATIONS	X	-	-	-	-
FLANGING SYSTEM for NORMAL AGO (inwards)	-	-	X	X	-
FLANGING SYSTEM for GOODYEAR	-	-	-	X	-
FLANGING SYSTEM for IDEAL-STITCH OUT (outwards)	-	-	-	-	X
PROJECTOR (for cold station)	Opt	Opt	X	Opt	Opt
PNEUM. BACK STOP PLATES (for cold station)	-	-	Opt	X	-
TECHNICAL DATA					
DIMENSIONS cm	180x180x210h	=	=	=	=
PACKED DIMENSIONS cm	195x195x225h	=	=	=	=
NET WEIGHT Kg	1400	=	=	=	=
GROSS WEIGHT with crate Kg	1600	=	=	=	=
AIR CONSUMPT litres/cycle 6bar	218	=	=	=	=
ELECTRICAL CONSUMPTION KW	4.5	=	=	=	=
OUTPUT per 8h pairs	1.600	=	=	=	=

NOTE: TECHNICAL DATA COULD BE CHANGED WITHOUT NOTICE.



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