



COSTRUZIONE MACCHINE per CALZATURE – STAMPI – ATTREZZATURE – RICAMBI
SHOE MACHINERY – MOLDS – TOOLINGS – SPARE PARTS MANUFACTURING



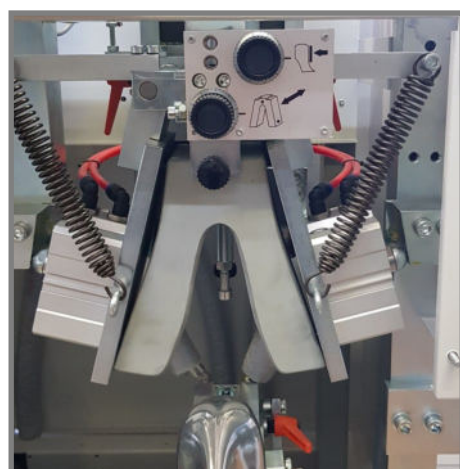
NORME CEE SAFETY RULES



BACKPART MOLDING MACHINES

STRONG TECH SERIE

- MULTIFUNCTIONAL TOUCHSCREEN **INDUSTRY 4.0**
- ALU MOLD TOWARDS OPERATOR RAISING TO PAD
- MOULDS MADE ON SHAPE OF CUSTOMER'S LAST
- ADJUSTABLE AND INCLINABLE PINCERS
- QUICK PAD ADJUSTMENTS



L CYLINDERS LATERAL PRESSERS

PNEUM. BACK STOP PLATE B



P2CF
2 HOT STATIONS
with HEEL MARGIN FLANGING DEVICE

TYPES OF WORK :

FOR PREPARATION OF ANY TYPE OF UPPERS, MACHINE WITH HOT CYCLE ONLY IS SUGGESTED TO PROCESS UPPERS WITH LEATHERBOARDS (SALPA) COUNTERS, THE HOT+COLD VERSION FOR THERMOPLASTIC OR THERMOADESIVE COATED COUNTERS.

MACHINE CYCLE (HOT version):

OPERATOR LOADS AN UPPER, WITH COUNTER INSERTED, ONTO HEATED MOULD AND PULLING PINCERS KEEP THE UPPER TENSIONED. MOLDING CYCLE STARTS: BY HEATING AND PRESSURE COUNTER IS ACTIVATED, ALU MOLD RAISES TO THE PAD THAT CAMPS AND MATERIALS (UPPER, COUNTER AND LINING) ARE LAMINATED TOGETHER WITHOUT DEFECTS. HEEL SEAT FLANGING DEVICE STARTS (VERSION CF) AND BACKPART OF THE UPPER IS MOULDED AND ITS SHAPE STABILIZED. WHEN SETTLED TIME IS OVER, UPPER IS RELEASED, MOULD RETURN TO START POSITION TO ALLOW UNLOADING AND NEW CYCLE.

VERSIONI / VERSIONS	P2A	P2B	P2C	P2CF
N° STAZ. PRERISCALDO / N° REACTIVATING STAT.				
N° STAZ GARB. CALDO / N° HOT MOLDING STAT.	2	2	2	2
N° STAZ GARB. FREDDO / N° COLD MOLDING STAT.				
CAMPANA GONFIABILE / INFLATABLE PAD	X			
BACINELLE LATERALI/ LATERAL AIRPADS		X		
CUSCINO in GOMMA / RUBBER PAD		X	X	X
FLANGIATURA / FLANGING DEVICE				X
PROIETTORE / PROJECTOR o FERMI PNEUM.				X
PINZE SU STAZ CALDA / PINCERS ON HOT	X	X	X	X
PINZE SU STAZ FREDDA / PINCERS ON COLD				
DATI TECNICI / TECHNICAL DATA				
DIMENSIONI / DIMENSIONS cm	96x86x176h	96x86x176h	96x86x176h	96x86x176h
DIMENS. IMBALLATA / PACKED DIMENS. cm	110x100x206h	110x100x206h	110x100x206h	110x100x206h
PESO NETTO / NET WEIGHT Kg	380	380	380	400
PESO LORDO / GROSS WEIGHT Kg	490	490	490	510
CONS. ARIA l/ciclo 6 bar/ AIR CONSUMPT l/cycle 6bar	58	58	58	60
ASSORB. EL. / ELECTR. CONSUMPTION KW	1.0	1.0	1.0	1.0
PRODUZIONE 8h paia / OUTPUT per 8h pairs	1.500	1.500	1.500	1.500

NOTA: I DATI TECNICI POSSONO ESSERE SOGGETTI A VARIAZIONI SENZA PREAVVISO.

NOTE: TECHNICAL DATA COULD BE CHANGED WITHOUT NOTICE.



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