



COSTRUZIONE MACCHINE per CALZATURE – STAMPI – ATTREZZATURE – RICAMBI
SHOE MACHINERY – MOLDS – TOOLINGS – SPARE PARTS MANUFACTURING



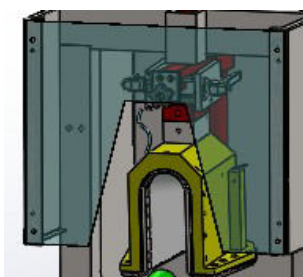
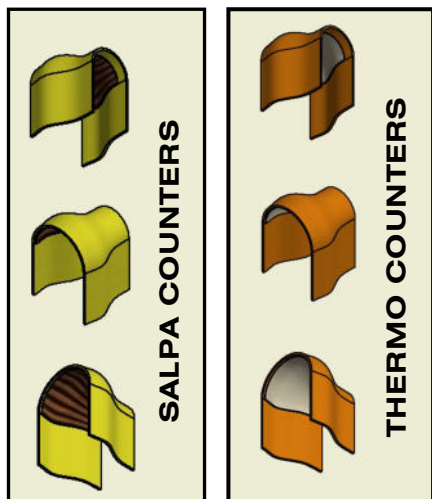
NORME CE SAFETY RULES



BACKPART MOLDING MACHINES

STRONG TECH SERIE

- MULTIFUNCTIONAL TOUCHSCREEN **INDUSTRY 4.0**
- ALU MOLD TOWARDS OPERATOR RAISING TO PAD
- MOULDS MADE ON SHAPE OF CUSTOMER'S LAST
- ADJUSTABLE AND INCLINABLE PINCERS
- QUICK PAD ADJUSTMENTS



Universal Airpad



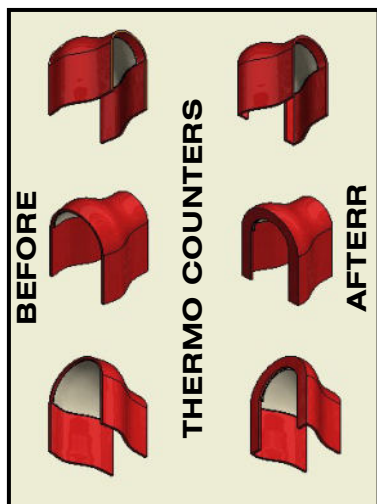
P22A 2 REACTIVATING + 2 COLD STATIONS

TYPES OF WORK :

FOR PREPARATION OF ANY TYPE OF UPPER, MACHINE IS INDICATED TO MANAGE UPPERS WITH THERMOPLASTIC OR THERMOADESIVE COATED COUNTERS. UPPERS CAN BE PRESHAPED BOTH IN CASE OF TRADITIONAL AGO LASTING THAN IN CASE OF STRING-LASTING OR (STROBEL STITCHING) FOR SPORT OR WORKING SHOES.

MACHINE CYCLE (HOT+ COLD version):

OPERATOR LOADS AN UPPER, WITH COUNTER INSERTED, ONTO THE HEATED MOULD. THEN ACTIVATING CYCLE BEGINS: BY HEATING AND PRESSURE COUNTER IS ACTIVATED SO MATERIALS (UPPER, COUNTER AND LINING) ARE LAMINATED TOGETHER WITHOUT DEFECTS. AFTER ACTIVATION UPPER IS RELEASED. OPERATOR UNLOADS FROM HEATED STATION AND LOADS ONTO COOLED MOLD, PULLING PINNERS TENSION THE UPPER THEN MOULDING CYCLE STARTS: AIRPAD IS INFLATED AND THE CUIR INSIDE PART MAKES ITS ACTION. BACKPART OF THE UPPER IS MOULDED WITH SHAPE STABILIZED. WHEN SETTLED TIME IS OVER, UPPER IS RELEASED, MOULD RETURNS TO START POSITION TO ALLOW UNLOADING AND NEW CYCLE.

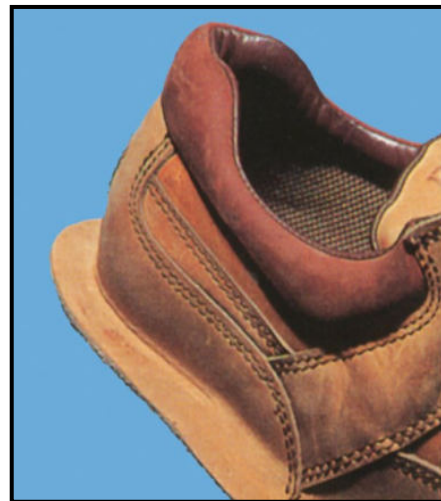


A-B-C

CF



CFY



CI

VERSIONS	P22A	P22B	P22C	P22CF	P22CY	P22CI
N° OF REACTIVATING STATIONS	2	2	2	2	2	2
N° OF HOT MOLDING STATIONS						
N° OF COLD MOLDING STATIONS	2	2	2	2	2	2
INFLATABLE PAD on COLD STATIONS	X					
LATERAL AIRPADS on COLD STATIONS		X				
RUBBER PAD on HOT STATIONS	X	X	X	X	X	X
FLANGING SYSTEM for NORMAL AGO				X		
FLANGING SYSTEM for NORM AGO + GOODYEAR					X	
FLANGING SYSTEM for IDEAL-STITCH DOWN						X
PROJECTOR or PNEUM. BACK STOP PLATES (on cold)				X	X	X
PINNERS ON HOT STATION	X	X	X	X	X	X
PINNERS ON COLD STATION	X	X	X	X	X	X
TECHNICAL DATA						
DIMENSIONS cm	165x100x200h					
PACKED DIMENSIONS cm	175x110x220h					
NET WEIGHT Kg	550					
GROSS WEIGHT Kg	670					
AIR CONSUMPT litres/cycle 6bar	58					
ELECTRICAL CONSUMPTION KW	2.7					
OUTPUT per 8h pairs	1.100					

NOTE: TECHNICAL DATA COULD BE CHANGED WITHOUT NOTICE.



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